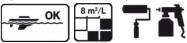
# DECK GRIP

1-pack non-skid deck paint





## **PRODUCT DESCRIPTION**

Nautix DECK GRIP is a non-skid fast-drying deck paint formulated for marine environment. Easy to apply and very resistant to abrasion and detergents, this product is recommended for application over deck and bilges. Applied in thin coat, DECK GRIP provides an excellent slip resistant finish and it will give a good foot adhesion over deck.

This paint has low sheen finish to prevent sunlight dazzle, and is suitable for all substrates.

## **PRODUCT INFORMATION**

Finish	Matt	Drying / Overcoating Information					
Coverage	8m <sup>2</sup> /L per layer (roller/brush)	Temperature	10°C	15°C	20°C	25°C	30°C
Flash point	23°C <fp<55°c< td=""><td>Touch dry</td><td>6h</td><td>4h</td><td>2h</td><td>1h30</td><td>1h</td></fp<55°c<>	Touch dry	6h	4h	2h	1h30	1h
Unit size	0.75L	Overcoated by itself*	9h	6h	3h	2h	1h30
Typical shelf life	5 years	Dry to walk on	12h	8h	4h	3h	2h
Thinner/Cleaner	Nautix DA	d=days h=hours min=minutes *Minimum overcoating time recommended for 1 layer (120μm wet thickness) – Please refer to Application					
Colours	white, light grey, transparent						

## **TYPE OF SURFACES**

- **GRP / Composites**
- Steel (for more details, please refer to our technical specifications for "Steel boat")
- Aluminium (for more details, please refer to our technical specifications for "Aluminium boat")
- Wood (for more details, please refer to our technical specifications for "Wood boat")

## SURFACE PREPARATION

## Over new surface

- Surface must be degreased with Nautix SD and dust free.
- Rough sand with 120 grit to favour adherence, Rinse and let dry.

### Over previously painted surfaces

- Check the condition of substrate : the former paint must not come unstuck from the support or must not crumble. Scrape with a brush to check support quality and remove any loosing paint.
- Substrate in good condition :
  - Wash with a suitable detergent, rinse with fresh water (high-pressure water blasting or with brush) and allow to dry.
  - Degrease the surface with Nautix SD. And then abrade with P120 grade paper. Rinse with fresh water and let dry.
- Substrate in poor condition :
  - Remove all previous coatings.
  - Surface must be degreased with Nautix SD and dust free.
  - Rough sand with 80-120 grit to favour adherence.
  - Rinse with fresh water and let dry.
  - Apply 1 to 2 coats of U3 or U2 and let dry completely.
  - Rough sand with 120 grit, rinse and let dry.

## **Technical recommendation**

Substrate must be cleaned and dried. Please refer to Nautix technical data sheets if you need any further information.

To get the best result, we recommend applying a white undercoat like U3 or U2. The support should be sanded with 120 paper grit.

It's recommended to work in dust-dree environment.

Strictly respect drying time before recovering.

## Compatibility

DECK GRIP is compatible will all materials (wood, plywood, GRP, aluminium, and steel).

For more information, please check TDS.

- **SAFETY INFORMATION**
- Work in well-ventilated area (ensure adequate ventilation during use), wear suitable protective clothing, gloves, glasses and eye/face protection. Unprotected person must be kept away from treatment area. Dispose of protective gloves and equipment after use.
- Read the label safety section for Health and Safety Information before application.

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## HINTS

- Application methods : roller, spray gun (gravity feed cup).
- Apply between 10 and 30°C (ideally inside with hygrometry rate no greater than 85%).
- Do not apply when there is a chance of condensation forming on the substrate (Dew-Point) : substrate, ambient air and product temperatures must be close.
- Homogenize the product with a blender.
- You can use thinner if necessary. Thinning makes easier application, but can also weaken the film.
- Respect carefully overcoating time.
- Favour natural solvent evaporation and do not heat ambient air after beginning of application. Do not use ventilator or heater directed on the surface.

## APPLICATION

## Roller

It's very important to respect carefully our instructions to get good result :

- Apply thin layer(s) of DECK GRIP with Nautix roller (for primer or non-skid paint) by crossing roller layers (roll first vertically, and then tip off horizontally). Do not flow too much on paint film if you want to have high-durability.
- Thinning (volume) : Nautix DA at 10%.
- Apply 1 or 2 layers.

## Airmix spray (gravity feed cup)

- 2.0 bars, nozzle 1.6mm.
- Thinning (volume) : Nautix DA from 10 to 20%.
- Apply 1 to 3 thin layers.

Theoretical coverage :  $8m^2/L$  per layer. Thickness film : around wet  $120\mu m$  per layer.

At first use, it's recommended to make a test on cardboard first before final application.

Theoretical coverage :  $6m^2/L$  per layer. Thickness film : around wet  $160\mu m$  per layer.

# TRANSPORT, STORAGE, AND SAFETY INFORMATION

## Transport and storage

- This product should be kept in securely closed containers during transport and storage.
- Exposure to air, sun, and extreme temperatures should be avoided. For the full shelf-life of the paint, be sure that the container is firmly closed between use and the storage temperature is between 10° and 25°C. Keep out of direct sunlight.

## Safety

- Before use, read the label safety section for Health and Safety Information. For further details, please contact Nautix or its distributors.
- All professional operators must wear suitable protective clothing : coveralls of a contrasting colour to the product being applied, underneath a disposable coverall with hood, suitable gloves and impervious footwear that protects the lower leg. Wear suitable respiratory equipment (such as air fed respiratory protective equipment with combined protective helmet and visor) when spraying.

### Disposal

Disposal of remainders must be arranged for in consultation with the authorities. Do not discard tins or pour paint into water courses, use the facilities provided. It is best to allow paints to harden before disposal. Remainders of this product cannot be disposed of through the municipal waste route or dumped without permit.

### General

The information given in this sheet is not intended to be exhaustive. Any person using the product without first making further written enquiries as to the suitability of the product for the intended purpose does so at their own risk. Nautix can accept no responsibility for the performance of the product or for any loss or damage. The information contained in this sheet is liable to modification from time to time.

